

Diffusion Bonded Manifolds: Precise fluidic solutions for laboratory and medical technology

Plastic manifolds with multi-channel structures in a small installation space for customised applications

Compact, customised manifold plates for precise fluid control: Diffusion Bonded Manifolds enable individualised, contamination-free fluidic solutions using an adhesive-free joining process. The technology complements existing standard components and is aimed in particular at applications in medical technology, diagnostics, laboratory automation and food analysis.

Since acquiring the technology from the British company Carville in 2024, Festo's product portfolio has also included diffusion bonded manifolds. The manifold blocks produced in this way are particularly suitable for customised solutions when little installation space is available and gases or liquids need to be distributed without contamination. They represent a technical alternative to conventionally tubed or machined fluidic assemblies.

Advantages and key points of the technology:

- **High integration density:** Multi-channel structures in a small installation space without unnecessary dead volumes enable compact and efficient system designs.
- **Combination with other components:** Bonded manifolds can be combined with media-separated valves from Festo such as VYKA, VYKB and VYKC and other standard components to develop functionally integrated fluidic modules. This reduces the assembly effort and the number of external hose connections.
- **Process reliability:** Precisely manufactured channels and reduced sealing points increase reliability and ensure optimised flushability.
- **Customisability:** Individual, complex channel and 3D geometries as well as interfaces can be developed on a project-specific basis and enable easy integration into customer-specific systems.
- **Manufacturing process:** Diffusion bonding is an adhesive-free joining process that joins several layers of plastic to form a dense, multi-layer duct block with high precision. The process reduces leakage points and enables reproducible, compact duct geometries.
- **Materials:** Typical materials are highly transparent or technically high-performance plastics such as PMMA (acrylic) and PEI (Ultem).
- **Other types of manifold plates:** Festo also offers simpler distributor plates made of aluminium, stainless steel and plastics as a more cost-effective variant, for example for media supply in dental units

Relevant industries and typical applications

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- Medical technology and laboratory automation: point-of-care devices, sample preparation, dialysis systems, reagent management, distribution and switching functions in analysers.
- Diagnostics and life sciences: lab-on-a-chip, assay and liquid handling automation, sample distribution in analysis systems.
- Semiconductor, food and chemical industries: Applications that require compact, tight fluid interfaces and reproducible flow control.
- In addition to the transport of liquids and gases, there are also other possible applications with compressed air when lightweight, small-scale solutions are required, for example in end-of-arm applications.

Customer application: Drug testing

The Latvian company Cellbox Labs uses bonded manifolds from Festo to develop a technology that enables automated drug screening. These tests are used to test the efficacy and potential toxicity of active substances on human-like cells. In combination with disposable cell cartridges, the manifolds enable precise control of the liquid supply. "Festo's manifolds provide us with seamless, contamination-free fluid delivery, which contributes significantly to the accuracy and efficiency of our instruments," says Roberts Rimša, CTO of Cellbox Labs.

Festo as a partner for customised life science solutions

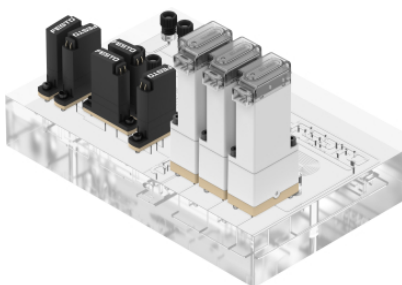
In addition to an extensive catalogue portfolio, Festo also develops a wide range of customer-specific automation solutions that are precisely tailored to the requirements of laboratories, diagnostics and bioprocess applications: from precise liquid and gas dosing to scalable, modular systems. With the help of the product portfolio of pneumatics, electrics, software and AI, Festo's experts develop the perfect seamless automation solution together with the customer.

Customers benefit from in-depth application expertise, co-engineering and validated subsystems that shorten time-to-market and increase the quality of the customer application.

Festo provides reliable global supply chains, industry expertise and certified quality to fulfil requirements such as precision, cleanroom suitability and compliance.

Further information: [Customised automation solutions for life science | Festo EN](#)

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